





Sealing Plug Reference Guide

Photo	Part Number	Contact Size	Wire Gauge Range	Color
	114019	Size 4	6 AWG	dark red
	114018	Size 8	8-10 AWG	clear white
	114017	Size 12-16	12-18 AWG	white
	0413-204-2005	Size 20	20 AWG	red

Sealing Plug Installation

Step 1:

Holding the sealing plug with large diameter end away from the connector, gently apply downward pressure to force the sealing plug into the cavity



Step 2:

With perpendicular motion, apply downward pressure to the large diameter end of the sealing plug.



Step 3:

Apply pressure until sealing plug is forced to stop by contact with rear grommet. Visually inspect the sealing plug to insure it is flush with cavity opening.



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